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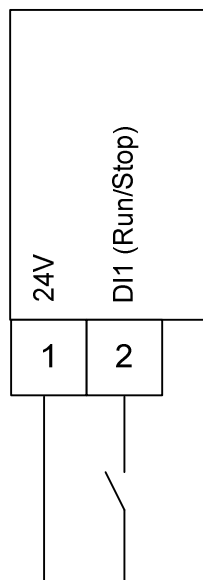
Document number	MCW-E2-019
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Product	Invertek Optidrive E2

Title	Implementing terminal control Stopping and Starting with keypad speed reference
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Summary	This document gives information on how to set up the Optidrive E2 for stopping and starting using the terminals and using the keypad UP & DOWN buttons for the speed reference
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NOTE: Please read this document in conjunction with the Optidrive E2 User Guide.

Terminal connections



Parameter set up (from factory default settings)

P12 = 1 (1 = forward only)

or

P12 = 2 (2 = forward/reverse controlled by the keypad Forward/Reverse key)

P14 = 101 : Extended parameter access

P31 = 2 : Keypad restart function – Terminal enable/minimum speed

or

P31 = 3 : Keypad restart function – Terminal enable/previous speed

Operation

When the Run/Stop switch is closed, the drive will enable.

When the UP key on the drives display is pressed, the drive/motor will speed up.

When the DOWN key on the drives keypad is pressed, the drive/motor will slow down.

Set P12 to 1 or 2 depending if just forward or forward/reverse direction of motor rotation is required.

Set P31 to 2 or 3 depending if the drive is required to start from minimum speed or previous speed after the run/stop terminal has been opened or after a power off/on.